

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design <input type="checkbox"/>									
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Handling/Pre <input type="checkbox"/>									
Material <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Offset/Setup <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Transport <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Work Order ID 121367

June-26-14 11:40:37 AM

121367

Page 2

Item ID: D206-811-013 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)
 Start Date: 6/26/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/26/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00	DAS						
Packaging	Identify and pack for shipping as per PPP D206-811-013		06						
	Location: _____		9-89						
	PPP Rev: _____ Ship								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

SEP 10 2014

MLJ 14-09-10
MLJ 14-09-10

DQA:

Date: 14/12/11



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed:

Date: 14/12/19

Via 1

Work Order update only ☐

Work Order: 121367	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input checked="" type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS			
Part No. D206-811-013		Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input checked="" type="checkbox"/>
NCR No. 14-4414		Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>
		Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>
		Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design	14/09/18	100	1	P/N D4882-042 ISSUED TO KIT FROM BATCH B121420 DID NOT CONFORM TO DRAWING. NCR RAISED ON WORK ORDER B121420	MP	ENGINEERING TO APPROVE DEVIATION DUE TO SUPPLIER NOT RECEIVING PER ATTACHED EMAIL FROM SUPPLIER. CORRECT INFORMATION ON MARKINGS	AL	DAS 16 9-89 14/10/02	DAS 16 9-89 14/10/02
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input checked="" type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input checked="" type="checkbox"/> Other
TIME CONSTRAINTS			

Picklist Print

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Page 1

Work Order ID: 121367

121367

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 6/26/14

Required Date: 6/26/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM
14.06.19 AS PER IIN REV.B DD VERF:JLM

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4880-041		Manufactured	No				Each	1.0000		1			
D4880-041									**				DAS 26 9-89
206A/B FWD Leg Assembly, LH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST139B				1					
				117338				1		1X			
D4880-042		Manufactured	No				Each	1.0000		1			
D4880-042									**				DAS 26 9-89
206A/B FWD Leg Assembly, RH													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST125				1					
				117339				1		1X			
D4881-041		Manufactured	No				Each	0.0000		1			
D4881-041									**				DAS 26 9-89
206A/B AFT Leg Assembly, LH										B 117340			
D4881-042		Manufactured	No				Each	1.0000		1			
D4881-042									**				DAS 26 9-89
206A/B AFT Leg Assembly, RH												14-9-5	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST125				1					
				117341				1		1X			

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Picklist Print

Page 2

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Work Order ID: 121367

121367

Parent Item: D206-811-013

D206-811-013

Parent Item Name: 206 A/B Replacement Engine Mount (s/n 2609 and sub)

Start Date: 6/26/14

Required Date: 6/26/14

Start Qty: 1.00

Required Qty: 1.00

D4882-041

Manufactured No

Each

2.0000

D4882-041

206A/B Leg Assembly

DAS
06
9-89

Location

ST125

Loc Qty

2

Loc Code

117342

2

Each

0.0000

D4882-042

Manufactured No

D4882-042

206A/B Leg Assembly

DAS
06
9-89

**

1

14-9-5

DAS
26
9-89

**

1

1x 3121420

8/14-9-9

DQA: _____ Date: _____



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Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td style="width: 33%;"> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </td> <td style="width: 33%;"> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </td> <td style="width: 33%;"> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </td> <td style="width: 33%;"> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </td> </tr> </table>	Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>
Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/>	Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/>	Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/>	Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/>			

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Table 2. – Fastener Torque

Fastener Type	Torque (in-lbs)	Torque (N*m)
1/4-28 T_2	90	10.2
5/16-24	125-145	14.1-16.4
3/8-24 T_1		

4.0 WEIGHT AND BALANCE

The following is the net weight increase associated with the D206-811-011/-013 Kits.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D206-811-011 REPLACEMENT ENGINE MOUNT KIT (Bell 206A/B Series S/N 661-671, 716-2608, 39998 and Sub)	1.9 lb 0.86 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	257 in-lb 3.0 m-kg
D206-811-013 REPLACEMENT ENGINE MOUNT KIT (Bell 206A/B Series S/N 2609 and Sub)	1.7 lb 0.77 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	135.5 in 3.44 m	230 in-lb 2.6 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D206-811-011	REPLACEMENT ENGINE MOUNT KIT (206A/B Series S/N 661-671, 716-2608, 39998 and Sub)
	X	D206-811-013	REPLACEMENT ENGINE MOUNT KIT (206A/B Series S/N 2609 and Sub)
1		D4878-041	FWD LEG ASSY, LH
1		D4878-042	FWD LEG ASSY, RH
1		D4879-041	AFT LEG ASSY, LH
1		D4879-042	AFT LEG ASSY, RH
1		D4928-041	LEG ASSY, LH
1		D4928-042	LEG ASSY, RH
	1	D4880-041	FWD LEG ASSY, LH
	1	D4880-042	FWD LEG ASSY, RH
	1	D4881-041	AFT LEG ASSY, LH
	1	D4881-042	AFT LEG ASSY, RH
	1	D4882-041	LEG ASSY, LH
	1	D4882-042	LEG ASSY, RH

Mike Petsche

From: David Shepherd
Sent: Thursday, September 18, 2014 1:44 PM
To: Mike Petsche
Subject: FW: engine mount RLC need form 1

Regards,
David

From: Patrick Smith
Sent: September-17-14 3:02 PM
To: David Shepherd; Lisa McMachen; Bill Beckett
Cc: Jennifer Renwick; Peggy McDonald; Linda Lacelle; Sian Willems
Subject: RE: engine mount RLC need form 1

Lesson learned, had I known the condition of the product(no laser marking) I could have informed Bill and MO of this issue last week when I was asked if the documents were correct and the customer could keep the parts. As it was, the parts left with a "New" ARC without having a deviation signed off by engineering.

Please cc me when these issues arise in the future.

Thanks,

Pat

From: David Shepherd
Sent: September-17-14 1:06 PM
To: Patrick Smith; Lisa McMachen
Cc: Jennifer Renwick; Peggy McDonald; Linda Lacelle; Sian Willems
Subject: Re: engine mount RLC need form 1

Pat,

That's not going to work. I will sign this off as a deviation for this one kit.

David

From: Patrick Smith
Sent: Wednesday, September 17, 2014 12:54 PM
To: Lisa McMachen
Cc: David Shepherd; Jennifer Renwick; Peggy McDonald; Linda Lacelle; Sian Willems
Subject: RE: engine mount RLC need form 1

Lisa,

The parts must be returned for laser marking once the customer has completed his trial fitting. They don't conform to the released drawings.

Pat

From: Lisa McMachen
Sent: September-17-14 12:40 PM
To: Patrick Smith
Cc: David Shepherd; Jennifer Renwick; Peggy McDonald; Linda Lacelle; Sian Willems
Subject: RE: engine mount RLC need form 1

Hey Pat,
D4882-042 was to be sent out for part marking once it was returned back. Please see the attached communication from Linda L. Does it matter that the part is not marked as far as quality is concerned?

Thanks,
Lisa McMachen

From: Jennifer Renwick
Sent: Wednesday, September 17, 2014 10:30 AM
To: Patrick Smith; Sian Willems; Lisa McMachen
Cc: David Shepherd
Subject: RE: engine mount RLC need form 1

RMA has been cancelled and closed.

From: Patrick Smith
Sent: September 17, 2014 10:20 AM
To: Sian Willems; Jennifer Renwick; Lisa McMachen
Cc: David Shepherd
Subject: RE: engine mount RLC need form 1

I verified this for Bill and MO last week and it has a Form one "NEW".

Pat

From: Sian Willems
Sent: September-17-14 9:51 AM
To: Jennifer Renwick; Lisa McMachen
Cc: David Shepherd; Patrick Smith
Subject: engine mount RLC need form 1

Hiya,

Can you please check if a Form 1 was sent to RLC with their D206-811-013 B121367? They were supposed to test fit for us but MO made a deal that they could keep them if the parts were good. So now they needs certs if none were provided with the shipment.

If we need to provide, can you please coordinate with Pat to have this produced. Can you please also communicate with John Gilley to advise that we'll be sending the Form 1 to his attention.

Also, please cancel RA111882; the parts will not be returning.

Thanks
Siân